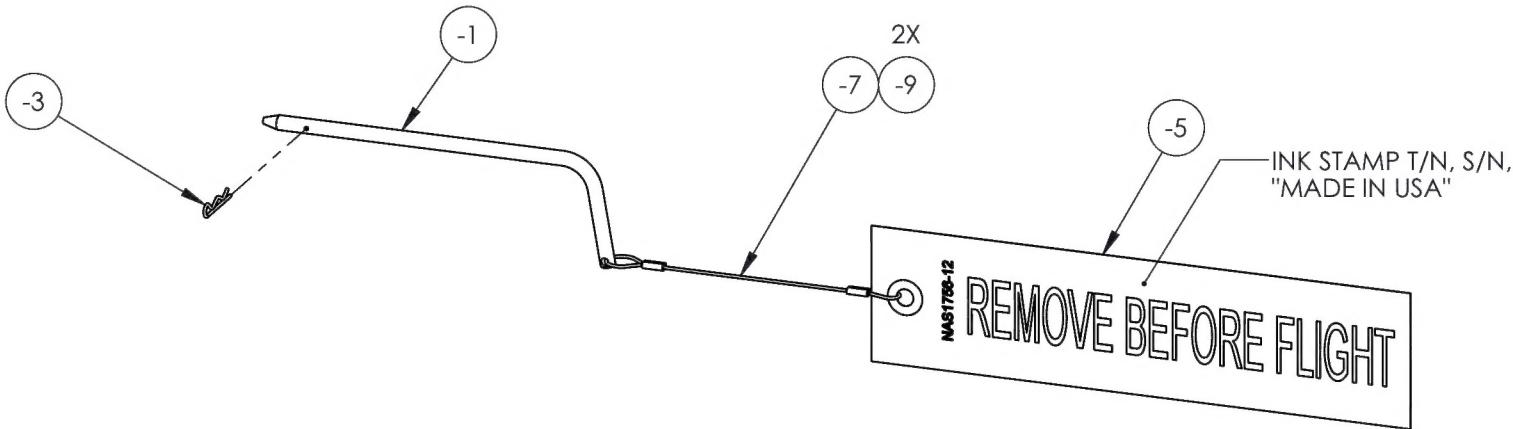


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
1		RELEASED FOR PRODUCTION.		11/4/2016	DPD JAG



NOTES:

1. REFERENCE AIRBUS TOOL NUMBERS:

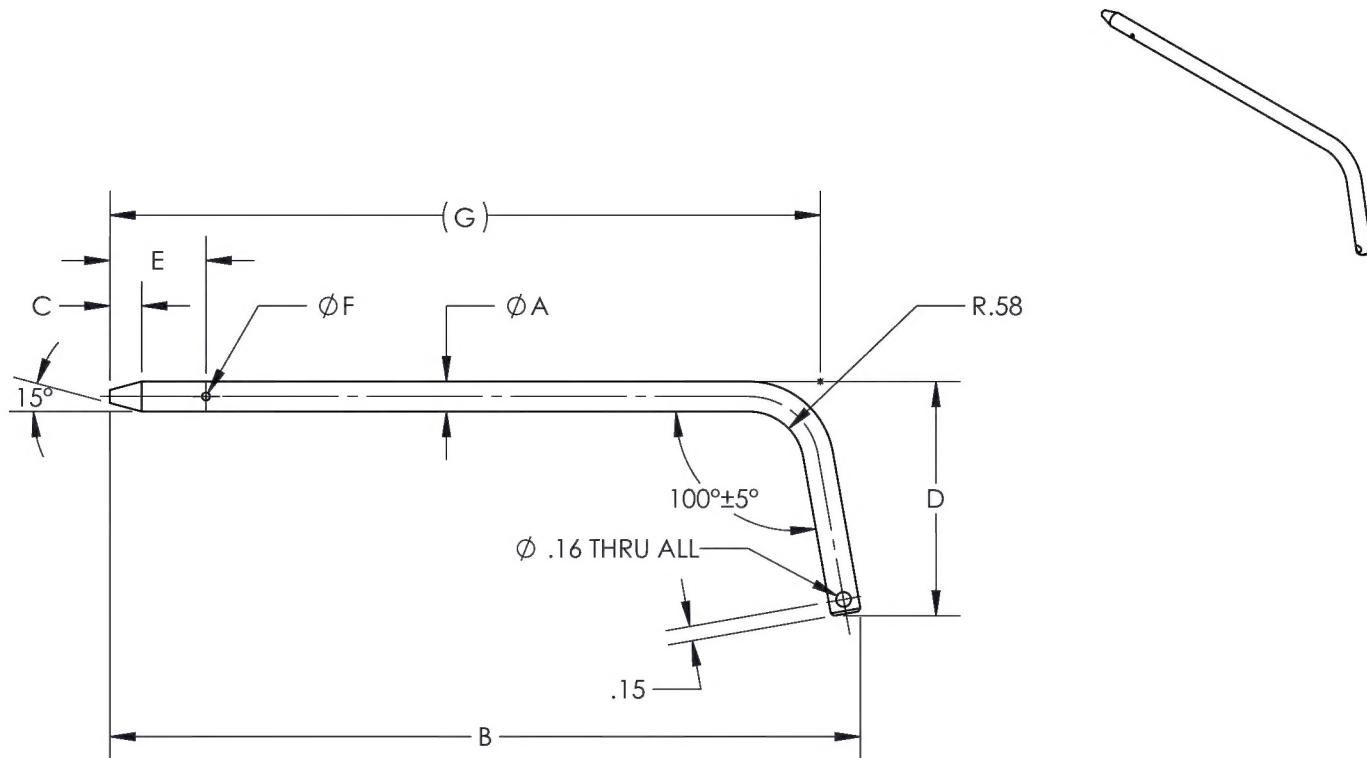
M670V4003123	M670V4003154
M670V4003174	M670V4003177
M670V4003181	M670V4003184
M670V4003187	M670V4003187
PIN 75MM	PIN 82MM
PIN 87MM	PIN 87MM
2. PART OF KIT RBEM670V4003101.

B/O												Part #		Description		Material		B/O INFORMATION OR SPECIFICATIONS		PG.	
1	1	1	1	1	1	1	1	1	1	1	1	-1	-1	PIN	1018/1020 CR			2			
	1		1			1						B/O	-3	HAIR PIN	STEEL	Ø1/16 WIRE X Ø1/4 X 1-3/8 (MCMASTER-CARR #98335A049)			1		
1	1	1	1	1	1	1	1	1	1	1	1	B/O	-5	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12			1		
1	1	1	1	1	1	1	1	1	1	1	1	B/O	-7	LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)			1		
2	2	2	2	2	2	2	2	2	2	2	2	B/O	-9	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)			1		

DART AEROSPACE			
TITLE SEE TABLE			
DWG NO. RBEM670V3004XXX SEE TABLE REV 1			
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH		.X ± .1 SURFACES = 125	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: CLOUGH		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY			
APPROVED: GILBERT		H175	
SCALE	1:4	DATE	5/20/2016
SHEET 1 OF 2			

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



TOOL NUMBER	ØA	B ±.050	C ±.010	D ±.050	E	ØF	G
RBEM670V4003123	Ø.313	7.812	.330	2.440	N/A	N/A	(7.396)
RBEM670V4003154	Ø.392	6.825	.330	2.475	4.740	Ø.083	(6.405)
RBEM670V4003174	Ø.313	3.150	.330	2.440	N/A	N/A	(2.734)
RBEM670V4003177	Ø.235	3.270	.260	2.440	.390	Ø.083	(2.851)
RBEM670V4003181	Ø.392	3.490	.330	2.510	N/A	N/A	(3.064)
RBEM670V4003184	Ø.313	3.710	.330	2.440	N/A	N/A	(3.294)
RBEM670V4003187	Ø.313	3.950	.330	2.440	.510	Ø.083	(3.534)
RBEM670V4003191	Ø.313	4.100	.330	2.440	N/A	N/A	(3.684)
RBEM670V4003194	Ø.313	4.440	.330	2.390	N/A	N/A	(4.032)
RBEM670V4003197	Ø.313	4.590	.330	2.440	N/A	N/A	(4.174)

(-1)

PIN

		TITLE			
		SEE TABLE			
DWG NO.	RBEM670V3004XXX SEE TABLE-1	REV	1		
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
HEAT	.XXX ± .005 FRACTIONS ± 1/8				
TREAT	.XX ± .01 ANGLES ± 5°				
FINISH	.X ± .1 SURFACES = 125				
SPEC	BLACK OXIDE ✓				
QMSI-6.2.2, B.O. REV D					
DRAWN BY:	DUFERFELDT				
CHECKED:	CLOUGH				
OPPS APPR:	ANDERSON				
QA APPR:	LINDSAY				
APPROVED:	GILBERT				
USED ON MODEL	H175				
SCALE 1:2	DATE	5/20/2016	SHEET 2 OF 2		